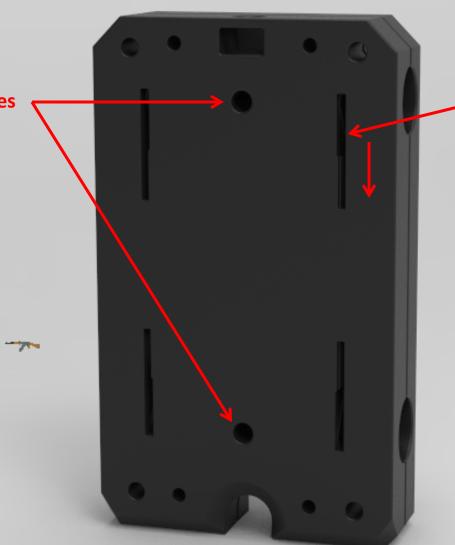
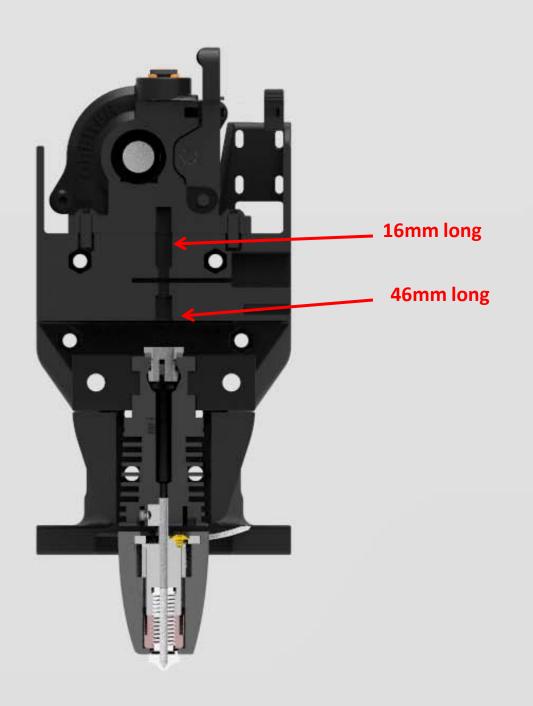


After the two halves of the block are screwed together, lightly tighten the screws in heat inserts in these two holes until the block does not wobble anymore on the rods/bearings.



Slide each end of the belts into these slots from the inside, then slide the belts down into the narrower slot to lock them in place before screwing the two halves of the block together.

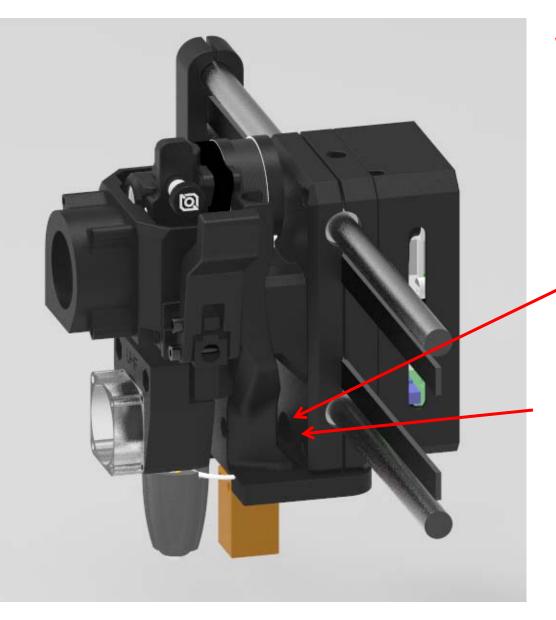


Cut 2 pieces of PTFE 4mm OD x 2mm ID tubing, one 16mm long and the other 446mm long.

Bevel the inside edge of the top of each tube slightly to form a funnel shape.

Insert the the tubes between the carriage back plate and the Orbiter and Rapido.





Wire Routing Options

1. Up through this hole and down through this hole

2. Around the side of the Carriage Back Plate and through this hole

